

**Bishop Cochran**  
**Spring Kit**  
**For plunge router bases**  
**(except laminate trimmer models)**

**Converts the Router Base to spring plunge**

**INSTALLATION**

- Remove the vertical height adjustment knob from the router base
- Lift the tool carriage off the posts, **being careful to catch the tiny brass pad** which is behind the vertical height lock knob
- Slide the springs over the vertical posts
- Re-install the carriage over the posts
- Remove the vertical lock knob
- Insert the brass pad in the hole (the brass pad keeps the post from being marred).
- Re-install the vertical height lock knob
- Thread the T-shaped knob over the vertical height adjustment screw
- Thread the 1" lock knob on top of the T-shaped knob

**INSTRUCTIONS FOR USE**

- In using the spring-loaded function, it is important that the vertical lock knob be screwed down firmly over the T-knob. This prevents the plunge depth from changing as a result of mechanical vibration.

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**We welcome your questions, suggestions and comments.**